

Work Order ID 59754

Thursday, June 10, 2010 2:43:11 PM



Page 1

Item ID: D022-714-011

Accept



Setup Start



Revision ID:

Item Name: Replacement Window, (Fits LH & RH)

Stop



Start Date: 6/10/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 6/18/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:



Date: 10-6-10

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

Draw Nbr

Revision Nbr

N/A

Rev N/A

Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

0.00

0.00

0.00

110



Pick Kit

0.00

0.00

Packaging

Packaging

Memo

*10-6-10 CL 10/06/21**5/10/6/22*

120



QC4- 100% Inspect kits for completeness

0.00

0.00

0.00

QC

Quality Control

Memo

*5/10/6/22**(72) _____*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

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Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130

Operation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInspec.
Stamp

0.00

Packaging

Packaging

0.00

Packaging

Memo

Identify and pack for shipping as per PPP D022-714-011

Identify and Stock

Location: *Nev-B**6/10/2010 2*

140



QC

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

*10/06/2010**6/10/2010 23*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, June 10, 2010 2:43:16 PM

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Work Order ID: 59754



Parent Item: D022-714-011



Parent Item Name: Replacement Window, (Fits LH & RH)

Comments: IPP A□05.03.22□New issue□KJ/JL/M□

Start Date: 6/10/2010

Required Date: 6/18/2010

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Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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DT8722 Manufactured No 120 Each 0.0000 1 2

template
D2126 Manufactured No 120 f 388.0034 1 2

Seal (Missouri) 13.833 10-6-215f

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST405	388.0034211	
48285	22.0884211	

D3317-1 *↳ measured* 5/10/41/21*2 Manufactured No 57106 365.915 120 Each 4.0000 1 22 2

10-6875 (2v)

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
st200	4	
52375	4	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

4.0 WEIGHT AND BALANCE

The following are the net weight increase associated with the modification kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D022-714-011 Replacement Window Kit (LH/RH)	1.3 lb 0.59 kg	±24.0 in ±0.61 m	±31 in-lb ±0.4 m-kg	79.0 in 2.01 m	103 in-lb 1.2 m-kg
D022-714-014 Bubble Window Kit (RH)	3.0 lb 1.36 kg	+25.0 in +0.63 m	+75 in-lb +0.8 m-kg	79.0 in 2.01 m	237 in-lb 2.7 m-kg

5.0 PARTS LIST

Qty -011	Qty -014	Part Number	Description
X		D022-714-011	REPLACEMENT WINDOW KIT
	X	D022-714-014	BUBBLE WINDOW KIT
1	1	D2126-0830	LOCKING SEAL
1	1	D3317-1	WINDOW
1	1	D3318-2	BUBBLE WINDOW
1	1	D3323-1	PLACARD
1	1	*DT8722	WINDOW CUTTING TEMPLATE

* Not to be installed. Cutting template only.

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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